# Current Achievements of the VETROLIGNUM Project

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- 1. Racking testing of optimized CLT-laminated glass hybrid panel
- 2. Cycling testing of glued-in rod CLT joints
- 3. Energy efficiency mock-up long term measuring campaign



# Racking testing of optimized CLTlaminated glass hybrid panel

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### **Optimization of hybrid panel**

- Choosing the optimal joint configuration
- Examination of influence of glazing thickness
- Examination of influence of vertical load



### Optimization of the timber frame joint



### Examination of influence of glazing thickness



### Examination of influence of vertical load





Case 1: 25 kN/m' single & double glazing Case 2: 0.25 kN/m' double glazing own weight Case 3: 0.15 kN/m' single glazing own weight



### Racking testing of hybrid panels











### Lateral load bearing capacity





# Hysteretic response of hybrid panels





## Parameters of hysteretic response

- Ductility of the tested structural element;
- Drop of strength due to three subsequent repetitions of lateral load;
- Cycle-to-cycle stiffness degradation;
- Energy dissipation due to glass-to-wood friction and plastic deformation of joint rods.





### Drop of strength of hybrid panels





# **Cycle-to-cycle stiffness degradation**







# Energy dissipation due to glass-to-wood friction and plastic deformation of joint rods





## Energy dissipation due to glass-to-wood friction and plastic deformation of joint rods





### Conclusions

- The advantage of the glued-in-rod timber joint is in its ductility and energy dissipation due to plastic deformations of steel
- The glazing thickness does not much influence the lateral strength of hybrid panel
- The thickness of rod has a direct influence on lateral strength of panel and its ductility
- Intensity of vertical load increase ductility of entire panel due to glass-to-wood friction
- Cycle-to-cycle drop of lateral strength is approx. twice in case of low vertical load
- Cycle-to-cycle stiffness degradation is not influenced by glass thickness or intensity of vertical load
- Vertical load highly influence the amount of dissipated hysteretic energy due to glass-to-wood friction



Cycling testing of glued-in rod CLT joints

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### Test set-up

- system is rotated for 90°
- three diameters of glued-in rods:
  - φ10, φ14, φ20
- two positions of stud support







setup C



# Test protocol

- The cyclic horizontal load protocol is composed of three sets of rules:
  - definition of a yielding point (the Yasumura and Kawai (1997) procedure for timber shear wall)
  - cyclic protocol EN 12512:2001 (1997) in the range of low displacement amplitudes (up to 2dy)
  - cyclic protocol ATC-24 [24] in the range of high displacement amplitudes (over 2dy)



the range of low amplitudes divided is into parts concerning the actuator velocity of 0.25 mm/s up to displacement amplitude equal to dy and velocity of 0.5 mm/s up to а displacement amplitude of 2dy

- after reaching the limit of 2dy the speed of actuator increased to 1 mm/s
- three cycles of loading were performed for each selected amplitude
- testing ended when the complete failure of joints was achieved

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### Test results

- fracture of joint with M10 rod starts when the rod is bent in both timber members where final failure happened due to tensile failure of rod (regardless of the boundary condition)
- fracture of joint with M14 and M20 rod starts when the rod is bent, forming a plastic hinge inside the column, where final failure happened due to overflow of wood compressive strength (regardless of the boundary condition)
- fracture of joint with M20 rod starts when the rod is bent, forming a plastic hinge inside the column or girder (depending of of the boundary condition), where final failure happened by ejection of central lamella (of column in CL sample or girder in C sample)





### Test results

- bearing capacity of the joint made with glued-in rod M14 is higher by 30% compared to the joint made with M10 rod as well as 10% lower in relation to the joint made with M20 rod
- the best ratio of ductility and bearing capacity is shown in hysteresis curve of joint with M14 rod
- it can be concluded that joint with M14 glued-in rod in corner of timber frame is optimal in regular application

SPECIM.	Fmean [kN]	<b>O</b> F	CoVF	d [mm]	∽d	CoVd
Ø 20 C	-19,109	1,683	0,088	-20,871	4,103	0,197
	24,189	3,198	0,132	15,754	4,103	0,260
Ø 20 CL	-17,868	2,211	0,124	-37,387	5,209	0,139
	23,244	2,404	0,103	37,530	4,918	0,131
Ø 14 C	-14,625	1,692	0,116	-22,406	3,514	0,157
	18,236	5,036	0,276	20,542	3,514	0,171
Ø 14 CL	-15,265	1,278	0,084	-33,865	2,803	0,083
	22,488	1,149	0,051	33,443	3,527	0,105
Ø 20 C	-19,109	1,683	0,088	-20,871	4,103	0,197
	24,189	3,198	0,132	15,754	4,103	0,260
Ø 20 CL	-17,868	2,211	0,124	-37,387	5,209	0,139
	23,244	2,404	0,103	37,530	4,918	0,131



#### **Test results**







### Lesson learned from test results

 test gave a better insight in behaviour of the single glued-inrod joint under shear and bending load, as well as better insight in influence of flexural and shear stiffness of frame on the joint failure mechanism



Equivlent viscous damping coefficient  $\xi$ 

• an analytical expression will be derived from two aspects :

- static to determine the total bearing capacity of joint
- dynamic to determine the hysteresis behavior of joint with known material stiffness





Energy efficiency mock-up long term measuring campaign

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# **Preliminary testing**

- Two-year program and test of VETROLIGNUM basic mechanical physical properties and the impact on the energy balance of the facility in which they are built. Tests will enable the continuation of panel development in the direction of energy performance optimization and alignment with the required national and European standards.
- Experimental and analytical testing of thermal properties is intended to contribute to achieving the level of technological readiness and development of high level prototypes with the demonstration of composite wood bearing glass.
- The "Live Lab" will enable energy efficiency measurements in two annual cycles (2018-2019 and 2019-2020) throughout all four seasons.
- After obtaining data and physical properties of the walls, a numerical simulation will be made, which will serve as a constant comparison of the measured and calculated parameters.





The test results obtained according to the presented program will enable us to develop the thermal characteristics of the VETROLIGNUM panel and to obtain the parameters for building design in accordance with the applicable Technical Regulations.



The preliminary phase of the test involves measuring the relative humidity and temperature in the space between the two glass panes. With this we want to gain insight into the behavior of the system before it comes to a realistic state, all with the aim of gradually following improvements and optimizing energy efficiency.







### Numerical modelling















Thank you for attention!